New Horizons for Optimization in Fluid **Mechanics** 







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WASEDA University



#### Personnel











#### Felix Loosmann

- PhD student
- Graduate School of Computational Engineering
- Enhanced compact heat exchangers

#### Florian Wassermann

- PhD student
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- Magnetic Resonance Thermometry





#### **Cooperative Research**



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Centre for Advanced Coating Technologies

#### **Centre for Advanced Coating Technologies**

University of Toronto













Rapid-Prototyping offers unlimited degrees of freedom in design and manufacturing of complex components.

This introduces new challenges for the mechanical engineer, perhaps surpassing his formal education in the areas of optimization

A vision of new possibilities can be illustrated using the field of internal heat exchangers.









#### **General Design Objectives**



Minimize both size of the heat exchanger and the work required to pump fluid through it

#### **Direct Laser Sintering** Technology

- Manufacture 3D objects in single step directly from CAD
- No bonding issues
- Arbitrary internal structure

Optimize shape of passages for fluid flow to maximize heat transfer while reducing pressure losses





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#### **TECHNISCHE** Forced convection flows in heat exchanger UNIVERSITÄT DARMSTADT Pin Fin Array Tetadecahedron Stochastic Foam (simple geometry) (advanced geometry) Row 5 X/D=Ly+10.0 Row 4 X/D=Lu+7.5 Row 3 X/D=L\_0+5.0 Row 2 X/D=Lu+2.5 Row 1 X/D=Ly

Source: Onstad et al. 2010

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#### **Conventional Heat Exchangers**







#### New horizons, new structures







#### Tetradecahedral

- Lord Kelvin 1887
- Found in aluminium foams
- Isoperimetric quotient = 0.75





#### Weaire Phelan structure (1993)

- Olympic swimming stadium in Beijing
- 8 irregular tetradecahedrons + 2 dodecahedron
- Isoperimetric quotient = 0.76



# Magnetic Resonance Imaging (MRI) in Medical Applications



MRI encompasses different measurement principles

- Magnetic Resonance Imaging (MRI): visualization of tissue
- Magnetic Resonance Velocimetry (MRV): extracting fluid flow of blood vessels

**MRI-scanner** 



Source: www.siemens.de



#### 4D MRV by Markl et al.: A Living, Beating Heart



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#### **Magnetic Resonance Tomograph in the Clinic**





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# MRI – Possibilities and Limitations



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# Possibilities

- Non-invasive
- No optical access necessary
- No post-processing
- 3-dimensional data
- 3 velocity component data

# Limitations

- Experiments with water flow
- No metal material
- FOV: cubical (500mm)^3
- MRV "just" velocities
  - Velocity range: 1cm/day up to 10 m/s
  - Steady flow
  - But: CineMRV, Reynolds stresses, concentration, thermometry measurements possible
- Resolution: ~0.7mm iso-volume (decreasing SNR)



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#### **Basic principle: NMR**

- NMR = Nuclear Magnetic Resonance
  - Using quantum mechanical features of the atomic nucleus
- Focus on Hydrogen nucleus
  - Reason: It is present in the human body!
  - 1 proton  $\rightarrow$  charge
  - Spin =  $\frac{1}{2}$   $\rightarrow$  rotation
  - $\rightarrow$  "Spin Magnet"
- Spin Magnet can interact with magnetic fields → measurement signal
  - Static field ( $B_0$ -field, 3 Tesla)  $\rightarrow$  Spin magnet precesses
  - Dynamic fields:
    - RF pulses  $\rightarrow$  stimulation
    - Gradient fields  $\rightarrow$  imaging, fluid velocities





nucleus





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Simple atomic model electrons

### **Simple Geometry: Pin Fin Array**



- Re=10,000
- Ercoftac SIG 15 Testcase 2





#### **Laser Sintered Structures**







#### **Experimental Facility (U of Toronto)**









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#### **Measurement Data**





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#### **Infrared Visualization**







#### **Conduction vs. Convection**



#### **Tetradecahedral Array** Cubic Array 142<sup>0</sup>C 8ºC 85°C 88º **(a)** (b) (a) (c) (d) (c) (d)

2.3 kW/m<sup>2</sup>: 20, 40, 60, 80 L/min





**M**<sup>t</sup>





#### Peclet Number

$$Pe = \frac{Q_{conv}}{Q_{cond}} = \frac{\dot{m}c_{p,a}}{k_s (1 - \varepsilon)H}$$

Increase of enthalpy

$$Q = \dot{m}c_{p,a} \left( T_{in} - T_{out} \right)$$

For given flow rate Pe smaller for cubic array because  $\varepsilon$  is lower. Convection more dominant for tetradecahedral than cubis array.



#### More complexity: Tetradecahedral grid

- Flow rate = 62 l/min @ 30°C, U<sub>bulk</sub>=0.109m/s
- MRV parameters
  - Field of view (FOV): 158x100x100mm<sup>3</sup>, 1x1x1mm<sup>3</sup> resolution
    - $\rightarrow$  1.58mio vectors
  - 3 scans averaged (improved SNR), 17 min/scan



1.34

1.08

0.55 0.29

0.03

-0.24

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#### Similar flow features as in the Pin Fin Array







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#### **Development of flow field**



Flow fully developed after 3 tetradecahedral elements



#### Flow field development







#### **CFD** simulation



Notes on numerical methods

- Scaling of model: MRV:SIM = 3.9 : 1
  - Constant Reynolds Number
  - Velocity ratio: MRV:SIM = 0.109 : 0.4251 [m/s]
- Numerical Method: FVM, laminar, steady state (SIMPLE algorithm)
- Numerical Software: OpenFOAM 2.2.x / 2.2.1
- Gradient schemes: Linear
- Divergence schemes: Upwind
- Symmetry (reduced CFD domain)

Mesh

- Type: unstructured
- Generator: snappyHexMesh
- Cell Count: 29,619,795
- Max Skewness: 1.16

CFD Domain





#### MRV vs. CFD







### **Optimization Strategy**



- Overall concept
- Appropriate indicator functions
- Objective functions (global/local)
- CFD/MRV validation
- Optimization strategy

**Design factors** 

Strut geometry

≻ .....

Goodness factor:  $\frac{i}{j} = \frac{Nu \operatorname{Pr}^{-1/3}}{f \operatorname{Re}}$ 





#### Streamlines





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# New horizons: Three-dimensional temperature mapping using MR Thermometry

To recall: Important for MRI is the magnetic reaction of the Hydrogen core (proton) of the  $H_2O$  molecule

- H<sub>2</sub>O = dipol
- Liquid H<sub>2</sub>O = Varying hydrogen bonds
- Increased water temperature leads to less stronger hydrogen bonds (bonds bend, stretch and break)
  - →The free electron can screen the hydrogen more efficiently
  - $\rightarrow$ This reduces the local effective magnetic field
  - →Larmor frequency decreases
- $|\omega_{50^{\circ}C} \omega_{20^{\circ}C}| = 38.3$ Hz (only!)
  - Only measurable in the MR signal phase
  - Phase-difference Δφ is proportional to water temperature difference to a reference scan



 $\omega(T) = \gamma B_{eff}(T)$ 





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# Thanks for your attention





#### A first shot...

- Heated bottle filled with concentrated water inside a heat exchanger
  - Concentrated water prevents free convection flow
- MR Thermometry sequence:

→T<sub>MRT,mean</sub> = 19.06+/-0,39°C

- Fibre optical temperature transducer:
   →T<sub>Luxtron</sub> = 19.10°C
- Goal of DFG funded project:
  - Measuring 3D temperature fields together with 3D velocity fields





#### Measured temperature field (2D)





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- The spin is a quantum-mechanical characteristic of atomic particles.
- Uneven mass number → net spin!
- A rotating charge is always magnetic.
- Spins are distributed in the field
- An ensemble of spins in a small volume = VOXEL







#### Spin in a magnetic field



- In the presence of a strong external magnetic field the nuclei align along the field direction.
- More up-spins than down-spins  $\rightarrow$  net magnetization





## **Spin precession**

- The spin magnets do not align steadily. They precess.
- The spin precession takes place at a fixed frequency depending on the magnetic field strength.
  - $\rightarrow$  Lamor frequency

 $\omega_0 = \gamma B_0$ 

 All spin magnets precess with same frequency but different phase

 *no resulting magnetization*!



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(II)





(III)

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(I)

#### **Measuring the Spin**

- No magnetization can be measured! However all spins precess out of phase...
- HF pulses (circular polarized wave) at the precession frequency disturb the equilibrium of the spins.
  - $\rightarrow$  The spin flips at angle  $\alpha$
  - $\rightarrow$  A transverse magnetization is achieved
- This produces a magnetization vector M with
  - Longitudinal component (M\_z)
  - Transverse component (M\_xy)



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**HF-Puls** 

#### **Relaxation and Decay**

- Spin-lattice relaxation (or T1 relax.) of M\_z
  - Time constant T1
  - Due to interactions with surrounding atomic neighborhood
- Decay of transversal magnetization (or T2\* relaxation)
  - Time constant T2\*
  - Local precession frequency differences lead to spin-spin phase dispersion
- Different relaxation types lead to different contrast of tissue





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Source: Hendrix 2008





# **MR-Signal**

- 90°-rf pulse
  - All spins in phase
  - M\_z=0
  - M\_xy rotates with Larmor frequency
- Transverse magnetization is equal to a rotating magnet
  - $\rightarrow$  Dynamo principle
  - $\rightarrow$  induces electric current in a coil
- MR-Signal=Free induction decay of M\_xy





#### Measuring volume in 3D

The precession frequency is depending on the magnetic field strength

By applying gradients to the field strength

 slices of the volume can be selected during excitation (slice selection)

- Local precession frequencies can be modified (xcoordinate/frequency encoding)
- Phase differences can be obtained by temporal gradients (y-coordinate/phase encoding)



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►X

#### From the signal to the image



The complex signal is stored in k-space.

Two Fourier Transforms reconstruct the original magnitude of the signal in every voxel. That gives the image.





Source: www.siemens.de



#### **Phase Contrast Imaging**



• Not used so far is the original phase  $\phi$  of the signal in every voxel => Phase Contrast Imaging  $\rightarrow$  Velocities





#### **Measuring Velocities 3C**



The phase of the MR-signal is sensitive for fluid motion.

By applying a bipolar gradient pulse,

- Static spins acquire phase and lose it again
- Moving spins acquire less phase than they loose

One measurement per direction (3C) necessary.





Source: Markl et al.

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